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Design and Rule Base Reduction of a Fuzzy Filter for the Estimation of Motor Currents

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Design and rule base reduction of a fuzzy flter for the estimation of motor currents

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1. Introduction

The electrical windings of a permanent magnet synchronous motor are spaced on the stator (the fxed part of the motor) at regular angles. When excited with current, the windings produce magnetic fuxes that add vectorially to produce the stator fux. The controlling variables are the proportions of currents in the motor windings, which determine fux magnitude and orientation. Rotating rotor magnets produce the rotor fux and interact with the stator fux to produce torque. When the stator and rotor fuxes are aligned, the magnetic felds are in equilibrium at the minimum energy position and no torque is produced. When the stator and rotor fuxes are not aligned, the rotor magnets are pulled toward the stator electromagnets. This torque is maximum when the rotor fux is 90° behind the stator fux in the direction of motion. At this point the fux vectors are said to be feld-oriented for maximum torque at a given current. This is also the most efficient operating region of the motor, because in this mode the power input to the mechanical side of the motor is maximized. For continuous rotation at the highest torque and efficiency, the stator fux is rotated in the desired direction of motion, keeping 90° ahead of the rotor fux. The stator fux is produced by controlling the current in the stator windings. Krause and Wasynczuk [1] provide a good overview of permanent magnet synchronous motors.

In order to implement an effective closed-loop current controller we need an accurate estimate of the current [2]. Current estimation is thus an important problem. It is also a challenging problem because the measured winding currents are strongly afected by electrical noise in the motor drive.

The motor's winding currents are generally shaped like sinusoids. Knowing this, we can formulate common sense fuzzy membership functions for use in a predictor-corrector type of estimator. The fuzzy winding current estimator is recursive and non-linear. Its inputs comprises past estimates, and present and past measurements. The use of fuzzy logic for motor winding current estimation was frst explored by Simon [3].

We begin the fuzzy flter design process by gathering noisy experimental motor winding current data from a motor. Next we construct initial membership functions for a fuzzy current estimator on the basis of common sense and experience. We then use human expertise to guess the true motor currents underlying the experimental data. Finally we use these "true" motor currents as the basis with which to fine-tune the membership functions of the fuzzy current estimator. The membership functions are fine-tuned (i.e., optimized) using an iterative gradient-descent method.

After the membership functions are optimized, we can use singular value decomposition (SVD) to reduce the rule set of the fuzzy estimator. Rule base reduction is important in view of the challenge of real time implementation in a digital signal processor. The SVD method of rule reduction generates appropriate linear combinations of membership functions in order to obtain new membership functions for a reduced rule base.

The fuzzy estimator is applied to real motor winding currents in this paper. The results presented establish fuzzy estimation as a viable option for stator winding current estimation.

Section 2 gives a general algorithm for estimating a signal in the presence of noise using a fuzzy flter. Section 3 presents a technique for optimizing fuzzy membership functions using gradient descent, and Section 4 summarizes an algorithm that can be used to reduce a fuzzy rule base. Section 5 contains experimental results, and Section 6 contains some concluding remarks and suggestions for further research.

2. Fuzzy estimation

We begin with a standard discrete, time-invariant system given by

$$
x_{k+1} = f(x_k) + v_k,
$$
\n(1)

$$
z_k = h(x_k) + w_k, \tag{2}
$$

where k is the time index, x_k the state vector, z_k the measurement, and v_k and w_k are the noise processes. The problem of finding an estimate \hat{x}_k for the state vector based on past and present measurements is known as the a posteriori fltering problem. One commonly used estimator architecture is the recursive predictor-corrector, given by

$$
\hat{x}_k = \hat{f}(\hat{x}_{k-1}) + g(z_k, \hat{x}_{k-1}),
$$
\n(3)

where $\hat{f}(\cdot)$ is an estimate of $f(\cdot)$, and $g(\cdot)$ is the correction function. The process model $f(\cdot)$ is often known, or it can be found using system identification methods. If $\hat{f}(\cdot)$ is available, only the correction mapping $g(\cdot)$ needs to be determined. Various analytic methods have been used for obtaining the correction mapping [4]. As an alternative to analytic methods, the correction mapping could be implemented as a fuzzy function [5].

2.1. Current estimation

Consider the problem of estimating a discrete-time signal $\{x\}$ corrupted by noise. The fuzzy estimator structure that we use to obtain an estimate of the signal is given by

$$
\hat{x}_k = \hat{x}_{k-1}^+ + T\hat{v}_{k-1} \tag{4}
$$

$$
\hat{x}_k^+ = \hat{x}_k + g(z_k \hat{x}_k) \tag{5}
$$

where \hat{x}_k denotes the estimate of x at time k before the measurement at time k is processed, and \hat{x}^+ denotes the estimate of x at time k *after* the measurement at time k is processed. T is the update period of the estimator, z_k the noisy measurement of the winding current, and \hat{v} is the estimate of current rate. (The determination of the rate estimate is discussed in Section 2.2.) The fuzzy correction mapping $g(.)$ has two inputs

$$
(\text{input } 1)_k = z_k \quad \hat{x}_k \tag{6}
$$

$$
(input 2)_k = (input 1)_k - (input 1)_{k-1}.
$$
 (7)

So the correction mapping depends on the diference between the measurement and the a priori estimate, and the amount by which that diference has changed since the last time step. The output of the correction mapping is a fuzzy variable which is determined by correlation-product inference. The fuzzy rule base for the mapping $g(\cdot)$ was chosen as shown in Table 1. In this paper, triangular input and output membership functions are used.

The initial rule base and triangular membership functions were constructed on the imprecise basis of experience, and trial and error. An appropriate initial knowledge base is critical, because without an initial knowledge we cannot proceed further with any optimization schemes. In spite of its importance, the generation of initial knowledge remains a difficult and ill-defined task in the construction of fuzzy logic systems.

membership function of the *j*th input by c_{ij} , b_{ij} , and b_{ij}^+ . The membership c_{ij} , the membership function reaches a value of 0 at c_{ij} b_{ij} . As the input In general, we denote the centroid and the two half-widths of the *i*th fuzzy function attains a value of 1 when the input is c_{ij} . As the input decreases from

Input 1	Input 2							
	NL	NM	NS	Z	PS	PM	PL	
NL	NL	NL	NM	NM	NS	NS	Z	
NM	NL	NM	NM	NS	NS	Z	PS	
NS	NM	NM	NS	NS	Z	PS	PS	
Z	NM	NS	NS	Ζ	PS	PS	PM	
PS	NS	NS	Z	PS	PS	PM	PM	
PM	NS	Z	PS	PS	PM	PM	PL	
PL	Z	PS	PS	PM	PМ	PL	PL	

Table 1 Rule base for fuzzy fltera

 $a^a NL$ = negative large, NM = negative medium, NS = negative small, Z = zero, PS = positive small, $PM =$ positive medium, $PL =$ positive large.

Fig. 1. Triangular membership function.

increases from c_{ij} , the membership function reaches a value of 0 at $c_{ij} + b_{ij}^+$. A generic triangular membership function is shown in Fig. 1. The degree of membership of a crisp input x in the *i*th category of the *j*th input is given by

$$
f_{ij}(x) = \begin{cases} 1 + (x - c_{ij})/b_{ij} & \text{if } b_{ij} \leq (x - c_{ij}) \leq 0 \\ 1 - (x - c_{ij})/b_{ij}^{+} & \text{if } 0 \leq (x - c_{ij}) \leq b_{ij}^{+} \\ 0 & \text{otherwise.} \end{cases}
$$
(8)

The fuzzy output is mapped into a crisp numerical value using centroid defuzzification [6].

$$
g(z_k \hat{x}_k) = \frac{\sum_{j=1}^n m(y_j) y_j J_j}{\sum_{j=1}^n m(y_j) J_j}
$$
(9)

where y_i and J_i are the centroid and area of the *j*th output fuzzy membership function and n is the number of fuzzy output sets. (Note that for the triangular membership functions that we are using, J_i is equal to one-half of the sum of the two half-widths of the *j*th output fuzzy membership function.) The fuzzy output function $m(y)$ is computed as

$$
m(y) = \text{fuzzy output function} = \sum_{ik} m_{ik}(y) \tag{10}
$$

where $m_{ik}(y)$ is defined as the consequent fuzzy output function when input 1 is in class i and input 2 is in class k .

$$
m_{ik}(y) = w_{ik} m_{oik}(y) \tag{11}
$$

 w_{ik} is defined as the activation level of the consequent when input 1 is in class i and input 2 is in class k, and $m_{oik}(y)$ is the fuzzy function of the consequent that is activated when input 1 is in class i and input 2 is in class k .

$$
w_{ik} = \min[f_{i1}(\text{input 1}) \ f_{k2}(\text{input 2})]. \tag{12}
$$

See Eq. (8) for the definition of the $f(.)$ functions.

2.2. Current rate estimation

we have $x(t)$ available at times $t \tau$, t 2τ , and t 3τ , then we write Taylor series expansions for $x(t \tau)$, $x(t \tau^2)$, and $x(t \tau^3)$. We then write $x'(t) = A_1x(t) + A_2x(t \tau) + A_3x(t \tau) + A_4x(t \tau)$, where the A_i 's are 'un-One of the inputs to the fuzzy estimator discussed above is the current rate estimate \hat{v} (see Eq. (4)). This estimate must be computed causally from motor winding current estimates using numerical diferentiation, which is in itself a challenging task. We will somewhat arbitrarily assume that we have the present and past three current estimates available. With this in mind, we use the method of undetermined coefficients [7] to obtain an expression for the current rate. The method of undetermined coefficients is a simple but elegant approach to deriving formulas for numerical differentiation. It consists of expanding $x(t)$ about available values of t using Taylor series expansions. For instance, if determined coefficients". We can solve for the A_i 's by substituting the Taylor series expansions in the $x'(t)$ equation and simply setting the result equal to $x'(t)$. This approach gives us the following expression for the current rate

$$
v(t) = \left[\frac{1}{3}x(t - 3\tau) + \frac{3}{2}x(t - 2\tau) - 3x(t - \tau) + \frac{11}{6}x(t) \right] / \tau
$$

$$
\frac{193\tau^3}{72}x^{(4)}(\zeta)
$$
 (13)

and ζ is an unknown constant in $[t \quad 3\tau \ t]$. It is our objective in the remainder where τ is a time step (some multiple of T in Section 2.1) to be determined later, of this section to determine an appropriate time step τ . Denoting the error in the current estimate as \tilde{x} , we obtain

$$
v(t) = \left[\frac{1}{3}\hat{x}(t - 3\tau) + \frac{3}{2}\hat{x}(t - 2\tau) - 3\hat{x}(t - \tau) + \frac{11}{6}\hat{x}(t) \right] / \tau
$$

+
$$
\left[\frac{1}{3}\tilde{x}(t - 3\tau) + \frac{3}{2}\tilde{x}(t - 2\tau) - 3\tilde{x}(t - \tau) + \frac{11}{6}\tilde{x}(t) \right] / \tau
$$

$$
\frac{193\tau^3}{72} x^{(4)}(\zeta).
$$
 (14)

So if we estimate v as

$$
\hat{v}(t) = \begin{bmatrix} \frac{1}{3}\hat{x}(t - 3\tau) + \frac{3}{2}\hat{x}(t - 2\tau) - 3\hat{x}(t - \tau) + \frac{11}{6}\hat{x}(t) \end{bmatrix} / \tau
$$
\n(15)

we obtain the following expression for the current rate estimation error:

$$
\tilde{v}(t) = \frac{193\tau^3}{72} x^{(4)}(\zeta)
$$

+
$$
\frac{1}{3}\tilde{x}(t - 3\tau) + \frac{3}{2}\tilde{x}(t - 2\tau) - 3\tilde{x}(t - \tau) + \frac{11}{6}\tilde{x}(t) - \tau.
$$
 (16)

Now if we treat the time functions in the above equation as random processes and make the simplifying assumption that $x^{(4)}(t)$ and $\tilde{x}(t)$ are independent, we obtain the following expression for the variance of the current rate estimation error:

$$
E(\tilde{v}^2) = \left(\frac{193\tau^3}{72}\right)^2 E([x^{(4)}]^2) + \frac{530}{36\tau^2} E(\tilde{x}^2).
$$
 (17)

This equation shows that there is a tradeof in using larger or smaller values of τ to estimate the current rate. The first part of Eq. (17) reflects the effect of using current estimates that are separated too much in time to estimate the current rate. As τ increases, the first term in Eq. (17) increases due to the uncorrelatedness between the current estimates that are being used to estimate the current rate. The second part of Eq. (17) reflects the effect of using current estimates that are too noisy to estimate the current rate. As τ decreases, the second term in Eq. (17) increases due to the noise in the current estimates that are being used to estimate the current rate. An appropriate value of τ needs to be used in Eq. (15) based on the relative magnitudes of the current dynamics and the current estimation error.

Based on our knowledge of the current waveforms, we will assume that we have a one-sigma current estimation error that corresponds to about 0.01 V. (The current is measured by an analog-to-digital converter [ADC] on the motor drive, so the acquired voltage is directly proportional to the motor winding current.) Again based on our knowledge of the current waveforms, we will assume that the standard deviation of the fourth derivative of the current is about 80 V/(ms)⁴. Our ADC operates at a rate of 200 µs, so τ must be a multiple of $200 \mu s$. We can then compute the rate estimation variance from Eq. (17) as a function of τ . The results are shown in Fig. 2. We see that the variance of the rate estimation error is minimized for $\tau = T$. This shows that the frst term in Eq. (17) dominates the variance of the current rate estimation error. In other words, the current rate estimation error is dominated by the high dynamics of the motor current rather than the error in the motor current estimate. The rate estimation error is strongly dependent on τ . So we will use $\tau = T$ in Eq. (15) (where $T = 200$ µs is the ADC period) to estimate the current rate. This fnding is critical to the success of the fuzzy estimator.

Fig. 2. Standard deviation of current rate estimation error.

3. Optimization

If the fuzzy membership functions are triangular as shown in Fig. 1, gradient descent can be used to optimize the centroids and the widths of the input and output membership functions. The work in this section builds on and extends similar efforts in [5,8]. Consider an error function given by

$$
=\frac{1}{2N}\int_{q=1}^{N}\frac{z}{q}
$$
 (18)

$$
q \equiv \hat{x}_q \qquad x_q \tag{19}
$$

where N is the number of training samples. We can optimize E by using the partial derivatives of E with respect to the centroids and half-widths of the input and output fuzzy membership functions.

3.1. Input centroids

Using the relationships of Eq. (8) we obtain

$$
\frac{\partial}{\partial c_{ij}} = \frac{1}{N} \sum_{q=1}^{N} q \frac{\partial \hat{x}_q}{\partial c_{ij}}
$$
(20)

$$
\frac{\partial \hat{x}_q}{\partial c_{ij}} = \sum_{p=1}^n \frac{\partial \hat{x}_q}{\partial m_p} \frac{\partial m_p}{\partial c_{ij}} \quad [m_p \equiv m(y_p)] \tag{21}
$$

$$
\frac{\hat{x}}{m_j} = \frac{J_j(y_j - \hat{x})}{\sum_{i=1}^n m_i J_i} \tag{22}
$$

$$
\frac{m}{c_{ij}} = \frac{r_{klp} \frac{w_{kl}}{c_{ij}}}{r_{kl}}.
$$
\n(23)

sets for input 2. Eq. (23) is valid for $= 1 ... n$. In Eq. (23), $r_{klp} = 1$ if [(input 1) \in class k and (input 2) \in class $l \Rightarrow$ (output \in class), and 0 otherwise. In Eq. (23), w_{kl} c_{ij} is given as In Eq. (21), *n* is the number of fuzzy output sets. In Eq. (23), k goes from 1 to the number of fuzzy sets for input 1, and l goes from 1 to the number of fuzzy

$$
\frac{w_{kl}}{c_{ij}} = \begin{cases} f_{k1} & c_{ij} \quad \text{if } f_{k1}(\text{input 1}) \quad f_{l2}(\text{input 2}) \\ f_{l2} & c_{ij} \quad \text{otherwise.} \end{cases}
$$

The partials of the membership functions $f(\cdot)$ with respect to the input centroids are

$$
\frac{f_{k1}(\text{input 1})}{c_{i2}} = 0\tag{24}
$$

$$
\frac{f_{l2}(\text{input 2})}{c_{l1}} = 0\tag{25}
$$

$$
\frac{f_{k1}(\text{input 1})}{c_{i1}} = \begin{cases} \n\delta_{ik} & b_{i1} \quad \text{if } c_{i1} \quad b_{i1} \quad \text{input 1} \quad c_{i1} \\
\delta_{ik} & b_{i1}^+ \quad \text{if } c_{i1} \quad \text{input 1} \quad c_{i1} + b_{i1}^+ \\
0 & \text{otherwise}\n\end{cases} \tag{26}
$$
\n
$$
\frac{f_{l2}(\text{input 2})}{c_{l2}} = \begin{cases} \n\delta_{il} & b_{l2} \quad \text{if } c_{l2} \quad b_{l2} \quad \text{input 2} \quad c_{l2} \\
\delta_{il} & b_{i2}^+ \quad \text{if } c_{l2} \quad \text{input 2} \quad c_{l2} + b_{i2}^+ \\
\end{cases} \tag{27}
$$

where δ_{ik} is the Kronecker delta function ($\delta_{ik} = 1$ for $i = k$, 0 otherwise).

otherwise

3.2. Input half-widths

Again using Eq. (8) it can be shown that

÷,

 $^{\prime}$ 0

$$
\frac{1}{b_{ij}} = \frac{1}{N} \sum_{i=1}^{N} \frac{\hat{x}}{b_{ij}}
$$
 (28)

$$
\frac{\hat{x}}{b_{ij}} = \frac{\hat{x}}{\frac{m}{m}} \frac{m}{b_{ij}} \tag{29}
$$

$$
\frac{m}{b_{ij}} = \frac{w_{kl}}{k_l} \frac{w_{kl}}{b_{ij}} \tag{30}
$$

$$
\frac{1}{b_{ij}^+} = \frac{1}{N} \sum_{j=1}^N \frac{\hat{x}}{b_{ij}^+} \tag{31}
$$

$$
\frac{\hat{x}}{b_{ij}^+} = \frac{n}{m} \frac{\hat{x}}{m} - \frac{m}{b_{ij}^+}
$$
 (32)

$$
\frac{m}{b_{ij}^+} = \frac{w_{kl}}{k_l} \frac{w_{kl}}{b_{ij}^+} \tag{33}
$$

$$
\frac{\hat{x}}{m_j} = \frac{J_j(y_j - \hat{x})}{\sum_{i=1}^n m_i J_i} \tag{34}
$$

where m $m(y)$ and r_{klp} is given above in Eq. (23). w_{kl} b_{ij} and w_{kl} b_{ij}^+ are given as

$$
\frac{w_{kl}}{b_{ij}} = \frac{f_{k1}}{f_{l2}} \frac{b_{ij}}{b_{ij}} \quad \text{if } f_{k1}(\text{input 1}) \quad f_{l2}(\text{input 2})
$$
\n(35)

$$
\frac{w_{kl}}{b_{ij}^+} = \frac{f_{k1}}{f_{l2}} \frac{b_{ij}^+}{b_{ij}^+} \text{ if } f_{k1}(\text{input 1}) \quad f_{l2}(\text{input 2})
$$
\n
$$
(36)
$$

The partials of the membership functions $f(\cdot)$ with respect to the half-widths of the input fuzzy membership functions are given as

$$
\frac{f_{k1}(\text{input 1})}{b_{i2}} = \frac{f_{l2}(\text{input 2})}{b_{i1}} = 0
$$
\n(37)

$$
\frac{f_{k1}(\text{input 1})}{b_{i1}} = \frac{\delta_{ik}[1 \quad f_{k1}(\text{input 1})] \quad b_{i1} \quad \text{if} \quad c_{i1} \quad b_{i1} \quad \text{input 1} \quad c_{i1}}{\text{otherwise}} \tag{38}
$$

$$
\frac{f_{12}(\text{input 2})}{b_{12}} = \frac{\delta_{ii}[1 \quad f_{12}(\text{input 2})]}{0} \quad \frac{b_{12}}{b_{12}} \quad \text{if } c_{12} \quad b_{12} \quad \text{input 2} \quad c_{12} \tag{39}
$$

$$
\frac{f_{k1}(\text{input 1})}{b_{i2}^+} = \frac{f_{i2}(\text{input 2})}{b_{i1}^+} = 0
$$
\n(40)

$$
\frac{f_{k1}(\text{input 1})}{b_{i1}^+} = \begin{cases} \delta_{ik} [1 + f_{k1}(\text{input 1})] & b_{i1}^+ \text{ if } c_{i1} \text{ input 1 } & c_{i1} + b_{i1}^+ \\ 0 & \text{otherwise} \end{cases}
$$
(41)

$$
\frac{f_{l2}(\text{input 2})}{b_{l2}^+} = \begin{array}{cc} \delta_{il}[1 & f_{l2}(\text{input 2})] & b_{l2}^+ & \text{if } c_{l2} \quad \text{input 2} & c_{l2} + b_{l2}^+ \\ 0 & \text{otherwise.} \end{array} (42)
$$

3.3. Output centroids

The partials of the objective function E with respect to the centroids of the output fuzzy membership functions are given as

$$
\frac{1}{y_j} = \frac{1}{N} \sum_{i=1}^{N} \frac{\hat{x}}{y_j}
$$
\n(43)\n
$$
\frac{\hat{x}}{y_j} = \frac{m_j J_j}{\frac{n}{i-1} m_j J_i}.
$$

3.4. Output half-widths

membership function as y_j , β_j , and β_j^+ . In other words, an output membership function looks like Fig. 1 with c replaced by y, b replaced by β , and b^+ re-In this section, we will denote the centroids and half-widths of the jth output placed by β^+ . The partials of the objective function E with respect to the halfwidths of the output membership functions are

$$
\frac{\beta_j}{\beta_j} = \frac{1}{N} \sum_{j=1}^{N} \frac{\hat{x}}{\beta_j} \tag{45}
$$

$$
\frac{\beta_j^+}{\beta_j^+} = \frac{1}{N} \sum_{j=1}^N \frac{\hat{x}}{\beta_j^+} \tag{46}
$$

$$
\frac{\hat{x}}{\beta_j} = \frac{m_j \quad \frac{n}{i-1} m_i \beta_i \ (y_j \quad y_i)}{\left(\frac{n}{i-1} m_i \beta_i\right)^2} \tag{47}
$$

$$
\frac{\hat{x}}{\beta_j^+} = \frac{m_j}{\left(\begin{array}{c} n_{i1} & n_{i2} \\ n_{i2} & n_{i3} \\ n_{i3} & n_{i4} \end{array}\right)^2}.
$$
\n(48)

functions (i.e., $\beta_j = \beta_j^+$), then \hat{x} $\beta_j = \hat{x}$ β_j^+ . Therefore, if we start our In the above equations, n is the number of output membership grades. Note from the above equations that if we start with symmetric output membership optimization with symmetric output membership functions, we will always have symmetric output membership functions because the derivatives of the error function with respect to the lower and upper half-widths will always be equal.

3.5. Gradient descent

After the partial derivatives are computed as described in the above sections, the gradient descent rule is used to update the independent variables from one iteration to the next as follows:

$$
c_{ij}(k+1) = c_{ij}(k) - \eta_c \frac{(k)}{c_{ij}} \tag{49}
$$

$$
b_{ij}(k+1) = b_{ij}(k) - \eta_b \frac{k}{b_{ij}} \tag{50}
$$

$$
b_{ij}^+(k+1) = b_{ij}^+(k) - b_{ij} \frac{k}{b_{ij}^+}
$$
\n(51)

$$
y_j(k+1) = y_j(k) - \frac{k}{y_j}
$$
 (52)

$$
\beta_{ij}(k+1) = \beta_{ij}(k) - \frac{k}{\beta_{ij}}
$$
\n(53)

$$
\beta_{ij}^+(k+1) = \beta_{ij}^+(k) - \frac{(k)}{\beta_{ij}^+}
$$
\n(54)

where ϵ , ϵ , ϵ , ϵ , and ϵ are gradient descent step sizes.

4. Rule base reduction

Wang et al. [9] have recently used an SVD method to reduce the dimension of the input space of a fuzzy system, assuming that the membership functions are Bsplines. The present paper, on the other hand, follows the work of Yam et al. [10] in applying SVD directly to the consequents of the rule set. This section briefy describes the rule base reduction algorithm used in this paper.

Consider a fuzzy rule base with two inputs a and b and a single fuzzy consequent r. We have n_a fuzzy sets for the first input and n_b fuzzy sets for the second input. In this paper, we assume that n_a and n_b are odd numbers. The more general case is treated in [10]

$$
f_{i1}(a) \quad \text{and} \quad f_{j2}(b) \to r_{ij} \tag{55}
$$

the (i) j)th fuzzy rule. To perform rule base reduction, we form the following where r_{ii} is the centroid of the output membership function corresponding to $n_a \times n_b$ matrix

$$
R = \begin{bmatrix} r_{11} & r_{12} & \cdots & r_{1n_b} \\ r_{21} & r_{22} & \cdots & r_{2n_b} \\ \vdots & \vdots & \vdots & \vdots \\ r_{n_a 1} & r_{n_a 2} & \cdots & r_{n_a n_b} \end{bmatrix} .
$$
 (56)

We then perform singular value decomposition on R.

$$
R = U\Sigma V^{\mathrm{T}} \tag{57}
$$

where U is $n_a \times n_a$ and V is $n_b \times n_b$. The magnitudes of the singular values in Σ indicate the relative importance of the corresponding columns of U and V in the formation of R . A close approximation to R can be obtained by keeping the n_r largest singular values.

$$
R \approx U_r \Sigma_r V_r^{\mathrm{T}} \tag{58}
$$

where r is $n_a \times n_r$, r is $n_r \times n_r$, and V_r is $n_b \times n_r$. We then partition U and V into the parts that are to be retained and the parts that are to be discarded as follows:

$$
= [r \mid d] \tag{59}
$$

$$
V = [V_r \mid V_d]. \tag{60}
$$

We next form $n_r \times n_r$ matrices Φ and Φ_V as follows:

$$
\Phi = \begin{bmatrix}\n\frac{n_a}{i-1} & r(i \ 1) & 0 & \cdots & 0 \\
0 & \frac{n_a}{i-1} & r(i \ 2) & \cdots & 0 \\
\vdots & \vdots & \vdots & \vdots & \vdots \\
0 & 0 & 0 & \cdots & \frac{n_a}{i-1} & r(i \ n_r)\n\end{bmatrix}
$$
\n
$$
\Phi_V = \begin{bmatrix}\n\frac{n_b}{i-1} V_r(i \ 1) & 0 & \cdots & 0 \\
0 & \frac{n_b}{i-1} V_r(i \ 2) & \cdots & 0 \\
\vdots & \vdots & \vdots & \vdots \\
0 & 0 & \cdots & \frac{n_b}{i-1} V_r(i \ n_r)\n\end{bmatrix}
$$
\n(62)

Actually, Φ and Φ_V can be chosen as any invertible matrices whose row sums are equal to the column sums of r_r and V_r , respectively [10]. We choose the above forms for ease of computation. We define the $(n_a - n_r) \times 1$ vector \hat{a} and the $(n_b - n_r) \times 1$ vector \hat{V}_d as

$$
\hat{a} = \begin{bmatrix} n_a & & & & n_a \\ & d(i-1) & \cdots & & d(i-n_a-n_r) \end{bmatrix}^\mathrm{T} \tag{63}
$$

 V] ^U = VU (i 1) --- VU (i ;b ;r) . (64) i=1 i=1 ^T ;b ;b

We next form the $n_a \times (n_r + 1)$ matrix S and the $n_b \times (n_r + 1)$ matrix S_V as follows:

$$
S = \begin{bmatrix} r & d \times \hat{d} \end{bmatrix} \times \begin{bmatrix} \Phi & 0_{n_r \times 1} \\ 0_{1 \times n_r} & 1 \end{bmatrix}
$$
 (65)

$$
S_V = [V_r \mid V_d \times \hat{V}_d] \times \begin{array}{c} \Phi_V & 0_{n_r \times 1} \\ 0_{1 \times n_r} & 1 \end{array} \tag{66}
$$

the $(n_r + 1) \times (n_r + 1)$ matrices N and N_V as follows: where $0_{i \times j}$ is defined as the $i \times j$ matrix comprised of all zeros. We next form

$$
\zeta \quad \begin{cases} 1 & \text{if } \min_{i,j} S \ (i,j) \geq 1 \\ \min_{i,j} S \ (i,j) \end{cases}
$$
 (67)

$$
\zeta_V \quad \begin{cases} 1 & \text{if } \min_{i,j} S_V(i,j) \geq 1 \\ \min_{i,j} S_V(i,j) \end{cases}
$$
 (68)

$$
N = \frac{1}{n_r + 1 + \zeta} \times \begin{array}{cccccc} 1 + \zeta & 1 & \cdots & 1 \\ 1 & 1 + \zeta & \cdots & 1 \\ \vdots & \vdots & \vdots & \vdots & \vdots \\ 1 & 1 & \cdots & 1 + \zeta \\ 1 + \zeta_V & 1 & \cdots & 1 \\ 1 + \zeta_V & 1 & \cdots & 1 \\ N_V = \frac{1}{n_r + 1 + \zeta_V} \times \begin{array}{cccccc} 1 & 1 + \zeta_V & \cdots & 1 \\ \vdots & \vdots & \vdots & \vdots \\ 1 & 1 & \cdots & 1 + \zeta_V \end{array} \tag{70}
$$

We next form the $n_a \times (n_r + 1)$ matrix \tilde{r} and the $n_b \times (n_r + 1)$ matrix \tilde{V} as follows:

$$
\tilde{S} = S \ N \tag{71}
$$

$$
\tilde{V} = S_V N_V. \tag{72}
$$

We next consider the n_a rows in \tilde{a} and the n_b rows in \tilde{V} as points in an $(n_r + 1)$ dimensional space.

resented in $\tilde{ }$. We likewise form an $(n_r + 1) \times (n_r + 1)$ matrix whose $n_r + 1$ the n_b points represented in \tilde{V} . These two matrices are denoted as Q^{-1} and Q_V^{-1} , respectively. Finally we form the $n_a \times (n_r + 1)$ matrix $\overline{}$, the $(n_r + 1) \times (n_r + 1)$ We form an $(n_r + 1) \times (n_r + 1)$ matrix whose $n_r + 1$ rows represent points which comprise a convex hull that approximately bounds the n_a points reprows represent points which comprise a convex hull that approximately bounds matrix \overline{R} , and the $n_b \times (n_r + 1)$ matrix \overline{V} as follows:

$$
^{-} = \tilde{Q} \tag{73}
$$

$$
\bar{V} = \tilde{V}Q_V \tag{74}
$$

$$
\bar{R} = Q^{-1}N^{-1} \tbinom{1}{r} \tbinom{1}{V} \tbinom{1}{V
$$

Now the reduced rule base can be defined. If our initial two-input rule base is

$$
f_{i1}(a) \quad \text{and} \quad f_{j2}(b) \to r_{ij} \tag{76}
$$

where $i = 1 \ldots n_a$ and $j = 1 \ldots n_b$, then the membership functions for our reduced rule base are defned as

$$
\bar{f}_{i}(a) = \sum_{i=1}^{n_a} f_{i}(a) \bar{f}(i\ \bar{i}) \quad (\bar{i} = 1 \ \ldots \ n_r + 1) \tag{77}
$$

$$
\bar{f}_{\bar{j}2}(b) = \sum_{j=1}^{n_b} f_{j2}(b)\bar{V}(j\ \bar{j}) \quad (\bar{j} = 1 \ \dots \ n_r + 1). \tag{78}
$$

The centroids of the consequents for the reduced rule base are defned in the matrix \overline{R} . The reduced rule base has $(n_r + 1)^2$ rules instead of the original $n_a n_b$ rules.

5. Experimental results

The fuzzy estimator and optimizer discussed in this paper was implemented in Visual Basic and was used to flter the winding currents of a permanent magnet synchronous motor. The motor winding currents were collected with a digital oscilloscope at a rate of one sample every 200 μ s. The gradient descent method was used to optimize the fuzzy membership functions. The training data for the gradient descent optimization consisted of a simple symmetric non-causal 51-point moving average. The fuzzy filter was causal and was implemented as described earlier in this paper. The error function of Eq. (18) consisted of the error between the non-causal moving average and the output of the causal fuzzy flter.

The rule base was defned as shown in Table 1. These are common sense rules, such as, if the error between the measured value and the extrapolated estimate is positive medium, and the change in error is zero, then change the estimate by a positive small amount. There was no attempt in this paper to optimize the rule base. This is an important area of current fuzzy systems research [11], but is not addressed in this paper.

The gradient descent learning parameters ϵ , ϵ were all initialized to 4. There were seven membership functions for the two inputs and the output. The membership functions were constrained to be nonsymmetric triangles, so the error function E in Eq. (18) was optimized with respect to 63 parameters - the centroids of each of the membership functions (21 total), and the two half-widths of each of the membership functions (42 total).

Fig. 3 shows the training data that was used for the gradient descent optimization. Fig. 3 shows 2500 samples of raw current and the output of the 51 point moving average that was used to optimize the fuzzy flter. (The vertical axis of the fgures is labelled Volts" because the current is acquired with an ADC, which measures the current with a proportional voltage.) Fig. 4 shows the seven initial membership functions for the two inputs and the output. (The two inputs and the output were all initialized with the same seven membership functions.) Fig. 5 shows the decrease of the objective function as training progressed. The algorithm reached a local minimum after about 40 iterations.

Fig. 3. Training data: (a) unfiltered; (b) 51-point moving average.

The optimization required about two minutes on a Pentium 233 MHz PC running Visual Basic in design mode. Fig. 6 shows the membership functions that resulted from the gradient descent optimization. A comparison with Fig. 4 shows that the membership functions did not change dramatically during the optimization process. But the changes in the membership functions can be

Fig. 4. Default membership functions for input 1, input 2, and output.

Fig. 5. Gradient descent training of membership functions.

Fig. 6. Optimized membership functions for (a) input 1, (b) input 2, (c) output.

seen, and the membership functions for the two inputs became slightly asymmetric as a result of the optimization.

Fig. 7 shows the test data before and after being fltered with the fuzzy estimator. Comparison with Fig. 3 shows that the resultant curve is not as smooth as the moving average curve; nevertheless, the data that came out of the fuzzy flter is noticeably smoother than the raw data, and there is no visible time delay in the fltered data.

 {234 232 34 34 10 10 1} mV. We choose to keep the two largest singular Q^{-1} matrices were chosen using a graphical method described in [12] The rule base reduction scheme discussed in Section 4 was implemented in MATLAB and applied to the optimized fuzzy membership functions. The initial membership functions are shown in Fig. 6. We form a 7×7 R matrix based on Eq. (56), Table 1, and the centroids of the output membership functions shown in Fig. 6. The singular values of the resulting *matrix are* values and go through the algorithm described in Section 4. This results in three fuzzy sets each for the inputs instead of the original seven sets each. The

$$
Q^{-1} = \begin{bmatrix} (1 \ 1) & (1 \ 2) & (1 \ 3) \\ (4 \ 1) & (4 \ 2) & (4 \ 3) \\ (7 \ 1) & (7 \ 2) & (7 \ 3) \end{bmatrix}
$$
(79)

$$
\tilde{V}(1 \ 1) \quad \tilde{V}(1 \ 2) \quad \tilde{V}(1 \ 3)
$$

$$
Q_{\nu}^{-1} = \tilde{V}(4 \ 1) \quad \tilde{V}(4 \ 2) \quad \tilde{V}(4 \ 3) |.
$$
(80)

$$
\tilde{V}(7 \ 1) \quad \tilde{V}(7 \ 2) \quad \tilde{V}(7 \ 3)
$$

The \overline{R} matrix that results from the rule base reduction algorithm has five distinct values

$$
\bar{R} = \begin{array}{cccc} 0.09255 & 0.05447 & 0.0004669 \\ 0.05447 & 0.0004669 & 0.05429 \\ 0.0004669 & 0.05429 & 0.09255 \end{array} \quad . \tag{81}
$$

The new reduced membership functions are shown in Fig. 8, and the reduced rule base is shown in Table 2. Instead of the original 49 rules, we now have 9 rules in our rule base. Note from Fig. 8 that some of the membership functions are less than zero for some values of the input. This is somewhat non-intuitive, but the mathematics of fuzzy inference is still valid. If it is important to the user to have membership function values that are always greater than zero, Yam et al. [10] present a way of accomplishing this.

Table 3 summarizes the performance of the fuzzy flter for various sets of membership functions. As expected, the performance gets better as we go from no fltering to nominal fltering to optimal fltering. As expected, the perfor

Fig. 7. Test data: (a) unfltered; (b) fltered with fuzzy estimator.

Fig. 8. Reduced membership functions for (a) input 1, (b) input 2, (c) output. For input 1 and input 2, dashed line = negative, dotted line = zero, and solid line = positive.

Input 1	Input 2				
	NL	NS			
	NS		PS		
		PS	PL		

Table 2 Reduced rule base for fuzzy fltera

^a NL = negative large, n = negative, ns = negative small, $Z =$ zero, PS = positive small, P = positive, $PL = positive large$.

Table 3 Error function values for test data

	Error function value
Raw data	18.0
Nominal membership functions	107
Optimized membership functions	74
Reduced membership functions	77

mance of the reduced rule base is worse than the performance of the optimal flter, but the performance degradation is not as severe as we might expect from reducing a 49-rule rule base to a 9-rule rule base.

6. Conclusion

A fuzzy flter has been applied to the estimation of motor winding currents. The fuzzy estimator offers the possibility of training if a nominal current history is known a priori. The gradient descent optimization discussed in this paper is attractive because of its conceptual straightforwardness, but one of its primary disadvantages is its convergence to a local minimum. Considering the fact that in this paper we optimized with respect to 63 variables, it would be very surprising if we were anywhere close to a global minimum. Further work on the topic of this paper is focusing on optimization methods that do better at fnding the global minimum (e.g., genetic algorithms), integration of the fltering scheme with motor control, and real time implementation issues.

The SVD-based rule base reduction was shown to be effective at decreasing the number of rules used in the fuzzy flter. This reduction could be important for real time implementation where cycle time is at a premium. It is not difficult to program a general purpose rule base reduction algorithm if we can make the following assumptions: (1) There are an odd number of membership functions for the two inputs and the output; (2) the membership functions are symmetric

triangles; and (3) we desire to keep the two largest singular values in the R matrix of Eq. (56). A MATLAB *m*-file for rule base reduction (based on the algorithms presented in [10] and summarized here) of a general two-input, oneoutput fuzzy logic system can be downloaded from $http://csaxp.csuo$ hio.edu/"simon/reduce/.

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